



**PUMP END VIEW**

PUMP SERIES	PORT CONNECTION	DIMENSIONS		
		X	Y1	Y2
GM12	1.50 NPT OR BSPT	2.50	2.56	2.44
	1.50-150# RF FLANGE	----	5.00	----

**NOTE:**

- 1.) SUCTION AND DISCHARGE PORTS DEPENDENT ON DIRECTION OF ROTATION.
- 2.) ALL STANDARD AND OPTIONAL PIPE PLUGS ARE (1/4" N.P.T.).
- 3.) MOTOR DIMENSIONS VARY BY MANUFACTURER. CONSULT MANUFACTURERS DRAWING FOR SPECIFICS. POWERFRAME WILL ACCOMMODATE MOTOR FRAME SIZES, 112M, 132S.
- 4.) (2) 1/8" NPT PIPE CONNECTION PORTS ARE STANDARD WITH DOUBLE CAN OPTION. STANDARD ASSEMBLY IS LEFT/TOP CONNECTION PORT ORIENTATION WHEN VIEWED FROM PUMP END. CUSTOMER TO SPECIFY WHEN RIGHT/TOP CONNECTION PORT ORIENTATION IS REQUIRED.

△	DRAWING UPDATE	10/15/97
REF	REVISION UPDATE	DATE

SECTION/PAGE	MODEL GM12/302
EFFECTIVE	04/01/98
SUPERSEDES	04/04/94

ALL DIMENSIONS ARE IN INCHES

**Isochem** **PULSAFEEDER**  
A Unit of IDEX Corporation

DIMENSIONAL DRAWING  
GM12 PUMP UNMOUNTED  
METRIC INPUT SHAFT

DWN BY: CLA  
DATE: 04/04/94

**SD-2790**